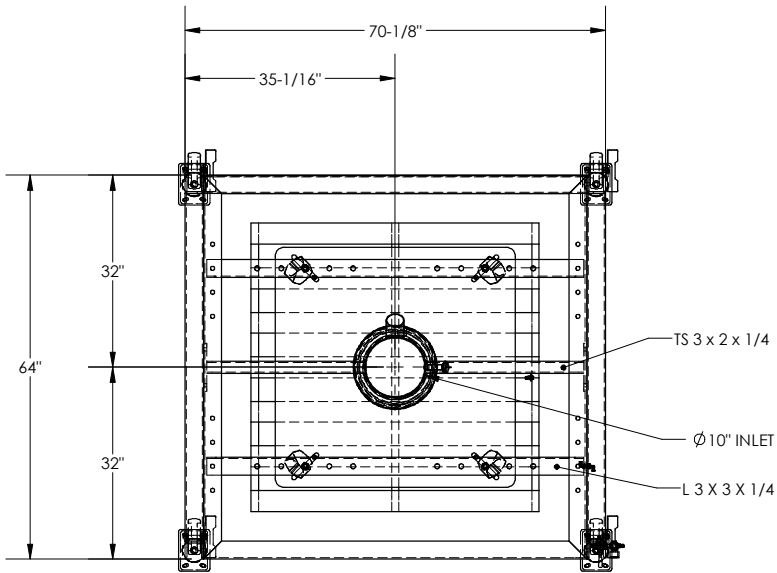
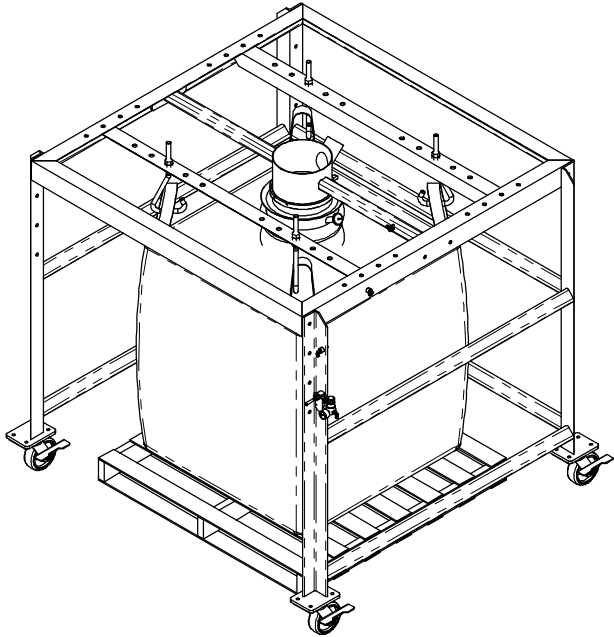
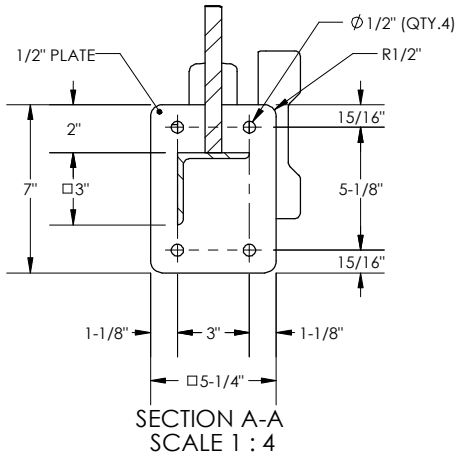




PLAN VIEW

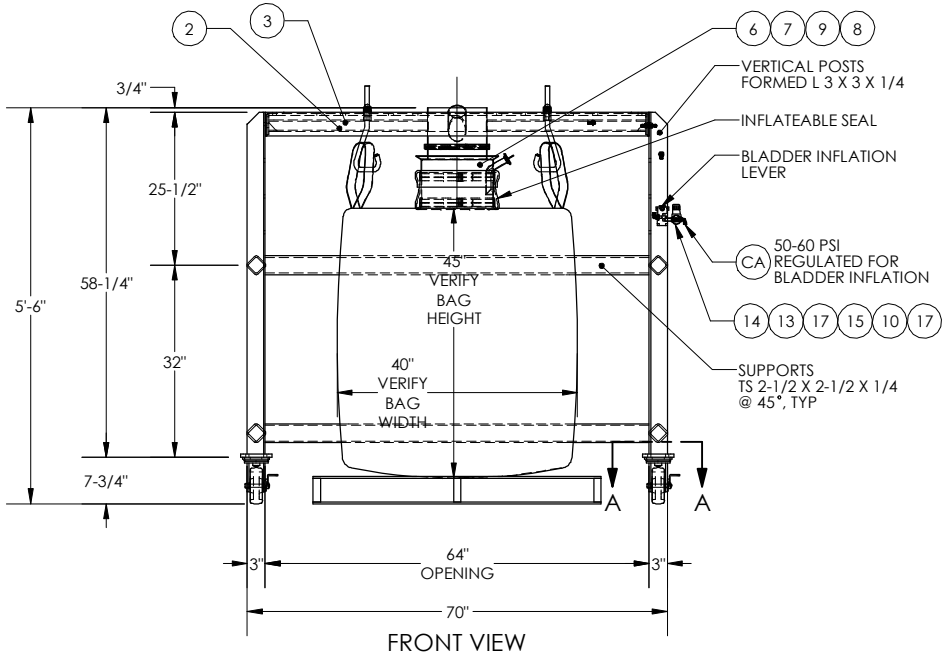


BILL OF MATERIALS

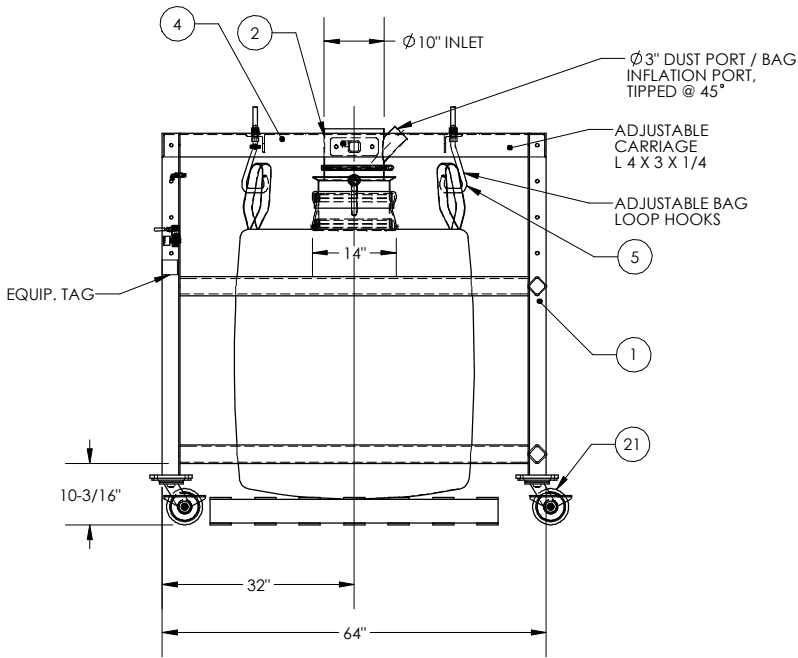
ITEM	QTY.	F/BO	PART NO	DESCRIPTION
1	1	F	41013-9-D1	BULK BAG FILLER - MAIN FRAME
2	1	F	41013-9-D2	ADJUSTABLE FILLER HEAD MOUNT (Ø6")
3	2	F	41013-9-D4	ADJUSTABLE HOOK ANGLE - BBF2500FG
4	1	F	41013-9-D3	ADJUSTABLE CARRIAGE - BBF2500FG
5	4	F	17513-15-D5	ADJUSTABLE HOOK (EXTENDED)
6	1	F	17613-21-D6	SANITARY FILLER HEAD - Ø10" INLET / Ø12" OUTLET
7	1	F	17613-21-D8	INFLATABLE SEAL - Ø12" ID X 12" LONG, WHITE NITRILE, 1/4" THICK, DURO 60
8	1	F	FC002-D1	FERRULE CAP - 1" W/ 1/4" POLYTUBE AIR STUB
9	4	BO	1300-	WORM GEAR BAND CLAMP - 12.50" ID
10	1	BO	1400-0153	3-WAY SPOOL VALVE - 3 POSITION, LEVER OPERATED, SPRING TO CENTER RETURN, 1/4-NPT CONNECTION
11	1	BO	2301-0105	FERRULE CLAMP - Ø10"
12	1	BO	2301-0205	FERRULE GASKET - Ø10", WHITE
13	1	BO	0401-0200	PRESSURE REGULATOR - 1/4-NPT
14	1	BO	0401-0102	PRESSURE GAUGE - 1/4-NPT CONNECTION
15	1	BO	1300-0643	PIPE NIPPLE - 1/4" NPT X 1-1/2" LONG, SS
16	1	BO	X	CAMOZZI FITTING - BULKHEAD, Ø1/4" TUBE
17	5	BO	X	CAMOZZI FITTING - SWIVEL ELBOW - 1/4"-NPT X 1/4" TUBE
18	1	BO	X	VENT SOCK WITH ROUND BOTTOM - 3.00" ID X 6" LONG
19	1	BO	1300-	WORM GEAR CLAMP - 3.25" ID
21	4	BO	1300-1813	CASTER - SWIVEL, 6" DIA W/ BRAKE
22	1	BO	X	CAMOZZI FITTING - MALE STRAIGHT - 1/4-NPT X 1/4" TUBE

GENERAL SPECIFICATIONS

FRAME MATERIAL	CARBON STEEL
INLET/FILLERHEAD MTL	304 STAINLESS STEEL
SEAL MATERIAL	WHITE NITRILE - 1/4" THICK, DURO 60
CONTACT FINISH	2B W/ CONTINUOUS DESTAINED WELDS
NON-CONT. FINISH	304SS - 2B W/ CONTINUOUS BANDED WELDS CARBON STEEL - CONTINUOUS SPATTER FREE WELDS, PRIME/PAINT WHITE ENAMEL
FINISH	FOOD GRADE



FRONT VIEW



SIDE VIEW

REV.	DESCRIPTION	DATE	DRAWN BY
REVISIONS			
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ASSEMBLY / PART NO. X			
DRAWING REFERENCES 41013-9			
TITLE: ASSEMBLY - BULK BAG FILLER			
DRAWN BY PJU	CHECKED BY X	SCALE 1:16	SIZE D
JOB NO. 11214	APPROVED BY X	DATE 1/20/14	DRAWING NO. 11214-4