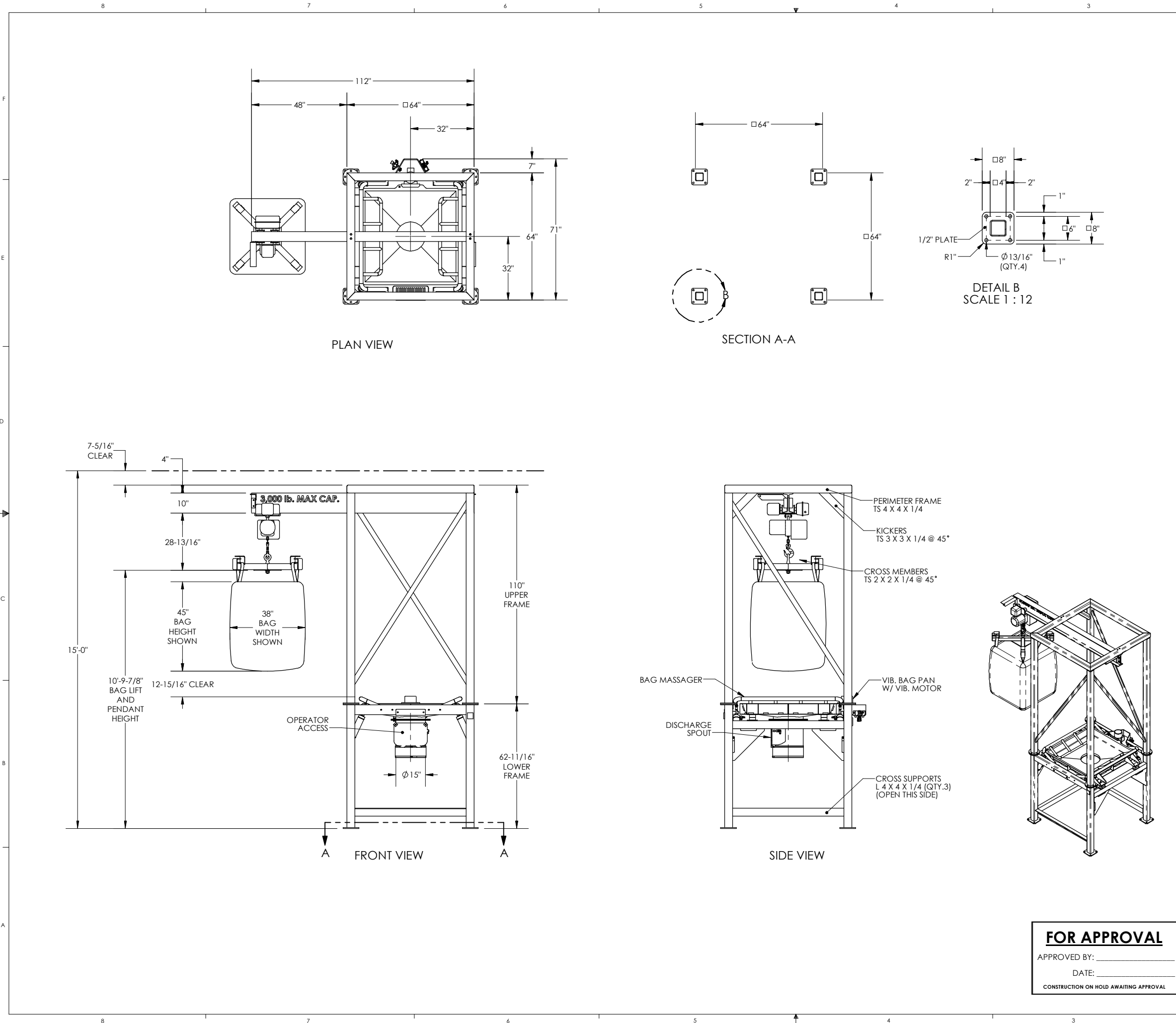




BILL OF MATERIALS

ITEM	QTY.	F/BO	PART NO	DESCRIPTION
1	1	BO	0901-	FLEX BOOT - Ø 15" ID X 6" LONG X 1/4" THICK, TAN GUM RUBBER, DURO 60
2	2	BO	1300-	WORM GEAR CLAMP FOR Ø 15-1/2" ID
3	1	F	11214-2	LOWER FRAME ASSEMBLY
4	1	F	11214-3	UPPER FRAME ASSEMBLY (SHORT W/ STD HOIST)

GENERAL SPECIFICATIONS

UPPER FRAME MTL	CARBON STEEL (PRIME/PAINT WHITE ENAMEL)
LOWER FRAME MTL	CARBON STEEL (PRIME/PAINT WHITE ENAMEL)
BLA MATERIAL	CARBON STEEL (PRIME/PAINT SAFETY YELLOW)
BAG PAN MATERIAL	304 STAINLESS STEEL
DISCH. SPOUT MTL	304 STAINLESS STEEL
FEEDER MATERIAL	304 STAINLESS STEEL
DISCH. TRANSITION	304 STAINLESS STEEL
FLEX BOOT	GUM RUBBER - TAN, 1/4" THICK
GASKET MATERIAL	WHITE NITRILE - 1/4" THICK, DURO 60
CONTACT FINISH	2B W/ CONTINUOUS DESTAINED WELDS
NON-CONT. FINISH	304SS - 2B W/ CONTINUOUS BANDED WELDS CS - CONTINUOUS SPATTER FREE WELDS
FINISH	FOOD GRADE

6	1.	REMOVE SCREW CONVEYOR FROM STACK-UP, PER CUSTOMER REQUEST.	1/20/2014	PJU
5	1. 2. 3.	CHANGED SCREW CONVEYOR TO INCLINE FLEX SCREW, PER CUSTOMER REQUEST. REMOVED EXTENSION FRAME, PER DESIGN UPDATE. RELOCATE QUADRO (CUSTOMER MOUNT), PER CUSTOMER REQUEST.	11/13/2013	PJU
4	1. 2.	ADJUST FRAME HEIGHT TO LOWER DISCHARGE TO 9'-6", PER CUSTOMER REQUEST. USE HAF STANDARD HOIST, PER DESIGN UPDATE.	10/25/2013	PJU
3	1. 2. 3. 4. 5.	CHANGED BBU HEIGHT, PER DESIGN UPDATE. REMOVED ACCUMULATION HOPPER AND AIR METER PER DESIGN UPDATE. ADD HORIZONTAL FEEDER, PER DESIGN UPDATE. ADJUST BULK BAG HEIGHT AND UPPER FRAME, PER DESIGN UPDATE. ADJUST OVERALL FRAME HEIGHTS, PER DESIGN UPDATE.	10/21/2013	PJU
2	1. 2. 3.	CHANGED BBU STYLE, PER DESIGN UPDATE. REMOVED SCREW FEEDER, PER DESIGN UPDATE. ADD ACCUMULATION HOPPER AND AIR METER, PER DESIGN UPDATE.	10/16/13	PJU
1	1. 2. 3. 4. 5. 6.	ADJUSTED UPPER FRAME HEIGHT, BASED ON CUSTOMER SUPPLIED HEIGHT DIMENSIONS, PER DESIGN CHANGE. ADJUSTED EXTENSION & LOWER FRAME HEIGHTS, PER DESIGN UPDATE. CHANGE FEEDER FROM HORIZONTAL TO INCLINE, PER DESIGN UPDATE. CHANGE FEEDER LENGTH TO ACCOMMODATE OVERALL DISCHARGE HEIGHT FROM FLOOR, PER DESIGN UPDATE. CHANGE FEEDER MOTOR/GEARBOX MOUNT, PER DESIGN UPDATE. CHANGED QUADRO DAVIT ARM MOUNT STYLE, & LOCATION, PER DESIGN UPDATE.	10/2/13	PJU
REV.	DESCRIPTION		DATE	DRAWN BY



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ASSEMBLY / PART NO.
BBU4000FG - TOWER

DRAWING REFERENCES
41013-1

TITLE:
ASSEMBLY - BULK BAG UNLOADER TOWER STACK-UP (BB4000FG)

DRAWN BY PJU	CHECKED BY X	SCALE 1:24	SIZE D	DRAWING NO. 11214-1
JOB NO. 11214	APPROVED BY X	DATE 1/20/14		

FOR APPROVAL

APPROVED BY: _____

DATE: _____

CONSTRUCTION ON HOLD AWAITING APPROVAL