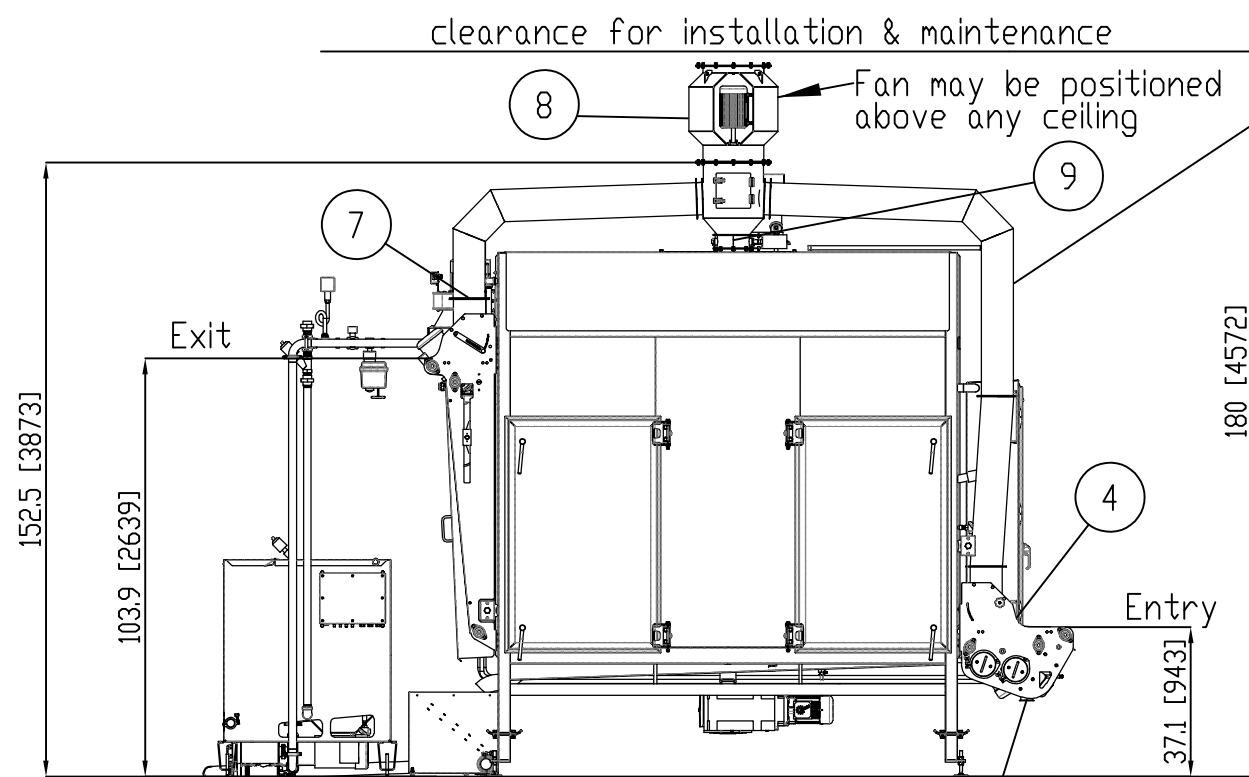


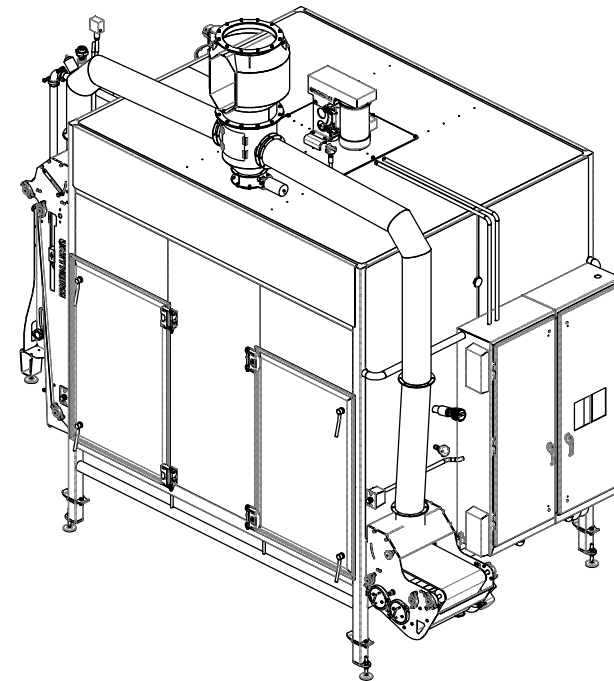
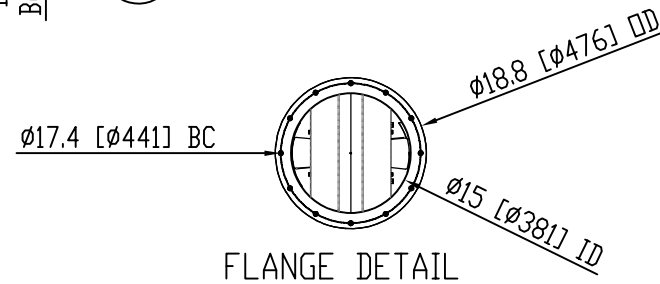
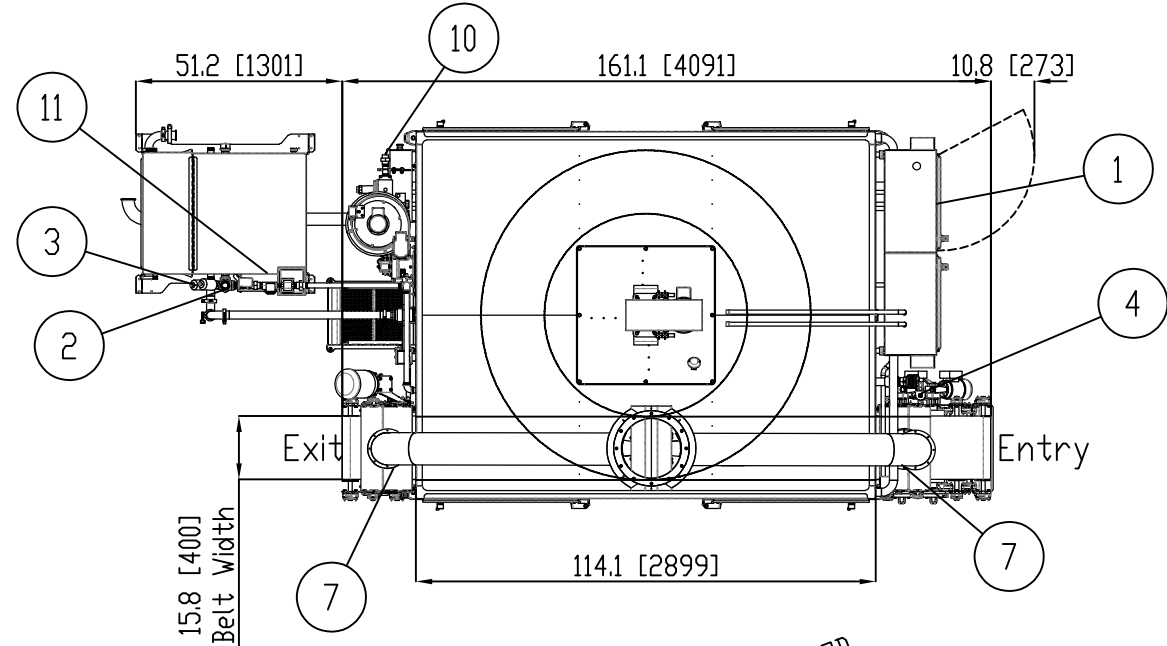
Format Version: -3
Format Name: MARLEN_INTL_B02



Fan and ductwork optional
Purge damper is standard

clearance for access

clearance for access



NOTE: SERVICES AND CONNECTIONS MAY VARY BASED ON APPLICATION; SUBJECT TO FINAL DRAWING APPROVAL.

Ref	Service	Size	Region
1	Electricity	480v 3ph 60Hz, 40A	USA
1	Electricity	380-415v, 3ph, 50Hz, 50A	EU
2	Steam	1.5" NPT [40mm] 80psi [5.5 bar] Up to 1,200 lb/hr [544 kg/hr] CIP ~250 lbs [114 kg] per tank fill	
3	Water	1.0" NPT [25mm] - CIP Min. 30psi recommended 200 gal tank	
4	Water	0.5" [15mm] - Belt wash 60 gph (227 liters/hr)	
5	Drain	3.0" [80mm] - Belt wash	
6	Drain	3.0" [80mm] - Oven & CIP	
7	Extraction	Optional - 2 x 8.0" [200mm]	
8	Extraction	Optional - 3500cfm [99 m ³ /min]	
9	Purge	Required - 8.0" [200mm]	
10	Gas	Up to 1.0 MBTU/HR @ 2 psi (7 psi max) 293kW @ 138 mbar (485 mbar max) 1.0" NPT (25 mm)	
11	Compressed Air	0.25" Inlet (6 mm) @ 90 psi (6bar)	

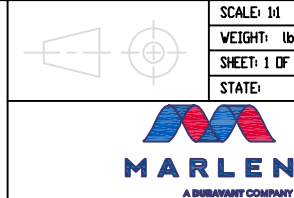
Tall Gas Mini SPOV - 16" Belt

UNLESS OTHERWISE SPECIFIED

- Dimensions & tolerances are in inches
- Default tolerances:
0/0 = $\pm 1/16$ 0.0 = ± 1
0.00 = ± 0.02 0.000 = ± 0.005
0" = 0.000 0.0" = ± 0.005
- Parts must comply with the following standards when applicable:
- ASME Y14.5M
- Sections 5 & 6 of ASME D18.1 & D18.3
- All surfaces are 125 RA or better
- Machines root radius $\leq 1/32$
- If glass bead is required:
- Media size 125-150 microns
- No ferrous contamination
- Deburr ALL edges to 1/128 MIN

PROPRIETARY NOTICE

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-	REDRAWN TO UPDATED PRINT STANDARDS. UTILITIES UPDATED		NJ		2/1/2021
REV	CHANGE	MOD	DRN	APR	DATE

SIZE	DRAWING NUMBER	REV
B	S38950	-