



Code:	F (d) No.	Customer
-------	-----------	----------

- NOTE:
- This drawing shows the additional tray feeding equipment for the Artisan Bread Line.
 - The V4 Feeder dough output is 1,000 kg/H (2,200 Lbs/H) max. Actual output amount is limited by the capacity of make-up process or oven capacity.
 - Electrical: 220 V, 60 Hz, 3 Phase. Breaker capacity of the main control panel: 60 Amp. All on site wiring will be done by customer at customer's expense. Rheon will supply the necessary technical data for wiring.
 - Compressed Air: Symbol mark ⓂA indicates compressed air piping inlet point. PT3/8 stop valve should be provided at each point by customer. Required compressed air: Ca. 4.3 Cubic ft/min. at 70 PSI.
 - Water piping: Symbol mark ⓂW indicates water supply point. PT3/8 stop valve should be provided at the point by customer.
 - Symbol mark ↓ indicates the operation side of each machine.
 - Symbol mark ⚡ indicates primary electrical wiring inlet point.
 - Certain dimensions and specifications may be changed for further improvement without notice.

Legend

Mark	Explanation
☐	Control Box
↓	Operation Side
⚡	Primary Wiring Connection
ⓂA	Air Inlet
ⓂW	Water Inlet
ⓂD	Drain

Dimension	mm
	ft-inches

8	High Speed Flour Duster					
7	Tray Cart					
6	Tray Feeding Conveyor					
5	Tray Feeder					
4	Modification for Tray Inlet Conveyor				3CSP1 #1	
3	Modification for Peeling Conveyor				OPR18 #2	
2	Corner Slider					
1	Modification for Forming Conveyor				1P285 #3	

Rev.	Model	Description	Quantity	Compressed or	Remarks	Mfg. Code	Spec. Code
		Tray Feeder for Artisan Line	1/50				
		Layout Drawing No.			Product Code	Drawing No.	Line Code
					01	LB 4 4 5 1 0	V1

No.	Date	Revision	Drawn/Checked	Date	Code	Person in charge	Drawn by
				Dec 5 2018	1512	M.Arakawa	M.Arakawa