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PINCH BOTTOM BAG CLOSER



Pinch Bottom Bag Closer



Options

- Powered height adjustment – by air motor
- Interface to high-speed automatic operations
- Bag top cleaner for sticky or dusty products
- Bag top coder
- Bag conveyor VFD controls
- Construction for dust explosion environments
- High speed version, 77 fpm to 150 fpm
- 230V

Model 90-J Pinch Bottom Bag Closer efficiently closes the open top of filled pinch bottom open-mouth multiwall bags and woven polypropylene bags. It activates the pre-applied hot melt adhesive, folds the top flap against the face of the bag and compresses to set the closure, providing a strong, attractive package. **Model 92-J Pinch Bottom Bag Sealer/Closer** provides an effective double closure of pinch bottom open-mouth bags by sealing the bag's inner poly liner first.

Features and benefits

- Bag material: open-mouth multiwall bags (model 90-J and 92-J) and woven polypropylene bags (model 90-JS)
- Time-tested: model 90 was developed in 1963 and has been redesigned 10 times
- Accessible: machine cover pivots and compression belt assembly rotates up for easy cleaning and maintenance
- Belt breakaway: pushbutton removes belt pressure and enables instant removal of bag
- Variable belt speed: VFD enables easy adjustment of belt speed for optimal operation
- Temperature Control – Digital controllers provide consistent and precise temperatures
- 40 inch long sealer bar assembly allows for lower temperatures and faster speeds (model 92-J)

Production rate

Up to **30 BPM** with belt speeds up to 100 fpm
Up to **45 BPM** with belt speeds up to 150 fpm

Technical data

Typical equipment

- dimensions:** Length: 90" (2286 mm)
Width: 34"(864 mm)
Height: 76" (1944 mm)
- Bag capacity:** Handles the complete pinch bottom bag range
- Shipping weight:** 1,300 lb (590 kg)
- Air requirements:** 7 scfm at 80 psig
- Electrical requirements:** 460V, 3 ph, 50/60 Hz, 30/15 amps

Premier Tech World Headquarters

Premier Tech Chronos
1, avenue Premier
Campus Premier Tech
Rivière-du-Loup (Québec)
G5R 6C1 CANADA

☎ 1 418 868-8324

☎ Toll-free (USA/CAN) : 1 866 274-1287

Regional Offices and Manufacturing Plants in America

1881 West North Temple
Salt Lake City, UT 84116
United States

3101 Hayneville Rd
Montgomery, AL 36108
United States

35, boulevard Industriel, C.P. 5617
Caraquet, NB E1W 1A9
Canada

Avenida José Alves de Oliveira, 710
Jundiaí - SP
Brazil

