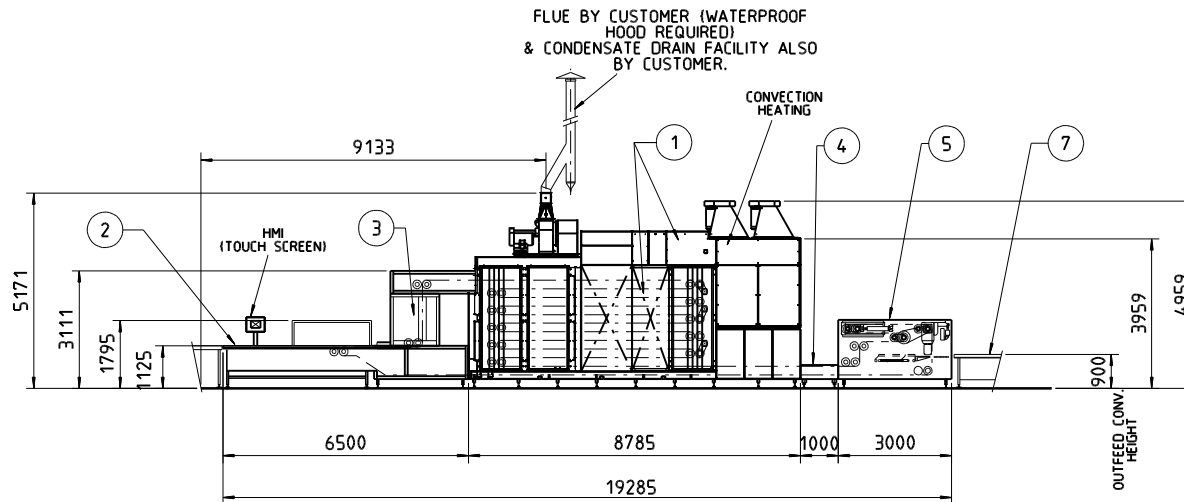


PLAN VIEW OF LINE



SIDE VIEW OF LINE

EQUIPMENT LEGEND	SUPPLIER
1 101 CARRIER BAKING OVEN WITH CONVECTION HEATING	AUTO-BAKE
2 INFEEED SECTION WITH LOADING CONVEYOR	AUTO-BAKE
3 VERTICAL CARRIER TRANSFER SECTION	AUTO-BAKE
4 INSPECTION STATION	AUTO-BAKE
5 3 METRE OUTFEED SECTION INCLUDING DRIVE UNIT	AUTO-BAKE
6 ELECTRICAL CONTROL PANEL C/W ALLEN BRADLEY PLC	AUTO-BAKE
7 OUTFEED UNLOADING CONVEYOR	BY OTHERS

CHAIN PATH LENGTH IN BAKING CIRCUIT	94.43 metres
No. OF CARRIERS IN BAKING CIRCUIT	155
CARRIER PITCHING	609.6mm (24")
CARRIERS IN BAKING CHAMBER	101
BAKING AREA IN BAKING CHAMBER	66 sq metres
TYPE OF OVEN HEATING	CONVECTION
ESTIMATED POWER LOADING FOR OVEN (TO BE CONFIRMED)	500 kW
CARRIER SIZE	550mm x 1200mm

THIS DRAWING IS FOR QUOTATION PURPOSES ONLY AND IS NOT FOR MANUFACTURING. AUTO-BAKE RESERVES THE RIGHT TO ALTER SIZES AND SPECIFICATIONS.

IF IN DOUBT ASK

REVISION	DESCRIPTION	DATE	SCALE	DATE	ITEM	DESCRIPTION	MATL.	No. OFF	PART No.
REVISION K	CHANGED INFEEED, DESIGN, OVEN CHANGED ACC. TO SW DWG, MCC POSITION CHANGED UNLOADING CONV. CHANGED.	RSS 22.2.13	1:100						
REVISION J	CHANGED INFEEED, FANS, VERTICAL, ETC AS PER SW DRAWING.	RSS 17.1.13	LWW	30.5.12					
REVISION H	DELETED COOLER, ADDED ALT. O/F VIEW.	LWW 8.11.12							
REVISION G	LOADING AREA CHANGED.	LWW 23.8.12							
REVISION F	OVEN REVERSED.	LWW 21.8.12							
REVISION E	ADDED COOLER.	LWW 11.7.12							
REVISION D	CORRECT MOULD SIZES SHOWN, ELECT. PANEL IN CORRECT POS.	LWW 5.7.12							
REVISION C	CARRIER SIZE WAS 457 x 1200 w/w.	LWW 31.5.12							
REVISION B	LINE WAS 1000w/w OVEN RESIZED.	LWW 31.5.12							
REVISION A									

DO NOT SCALE
THIRD ANGLE PROJECTION

FINISH-

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BREAK ALL SHARP EDGES UNLESS OTHERWISE STATED
SCALE 1:100
DRAWN LWW
CHECKED
APPROVED

AutoBake
Supplies the Baking Systems

AUTO-BAKE PTY LTD, 29-33 KING RD. HORNSBY, NSW 2077, AUSTRALIA
SHEET 1 OF 1

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